

**DETAIL A
(BOTTOM VIEW)**

MS17984-C415
PIN, QUICK RELEASE

D2690-8
LANYARD

D4630-5
PIN

D4697-1
LANYARD ADAPTER

D4630-1
COVER

D4630-7
PIN

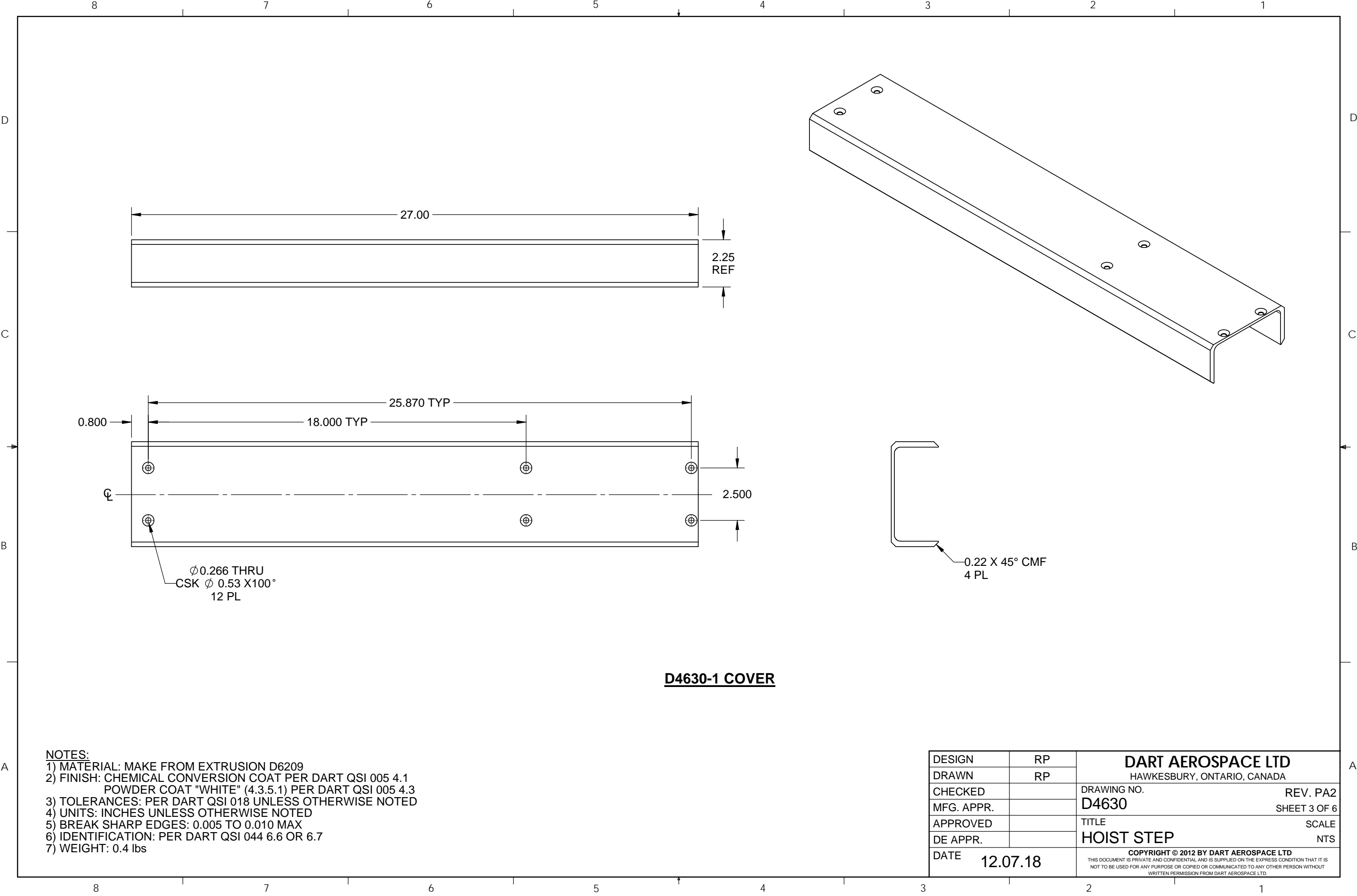
MS24665-436
COTTER PIN
2 PL
SEE DETAIL 'A'

D4630-3
BRACKET
3 PL

MS21043-6
NUT
2 PL

MS24694-C109
SCREW
6 PL

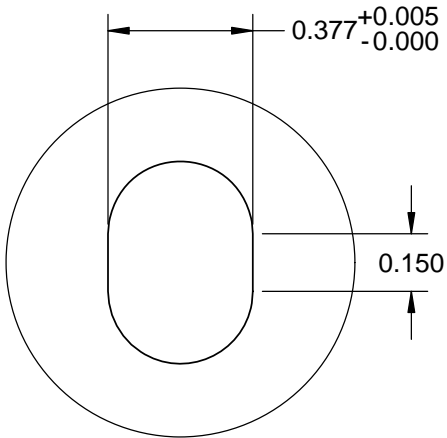
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO. D4630	REV. PA2
MFG. APPR.			SHEET 2 OF 6
APPROVED		TITLE HOIST STEP	SCALE NTS
DE APPR.		COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.07.18		



D4630-1 COVER

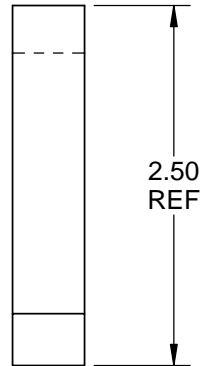
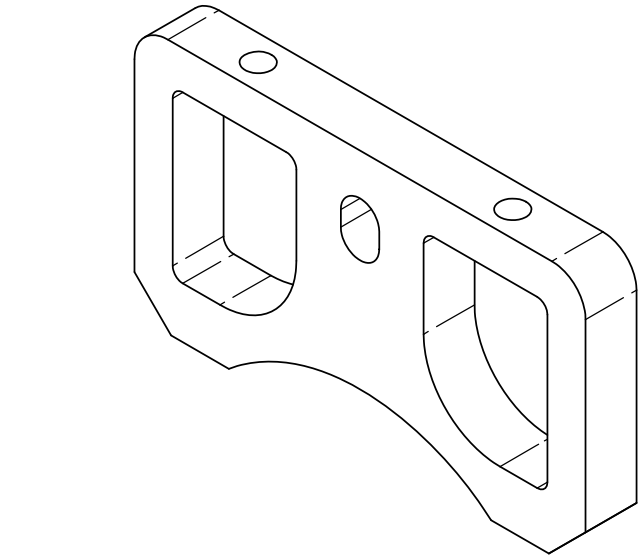
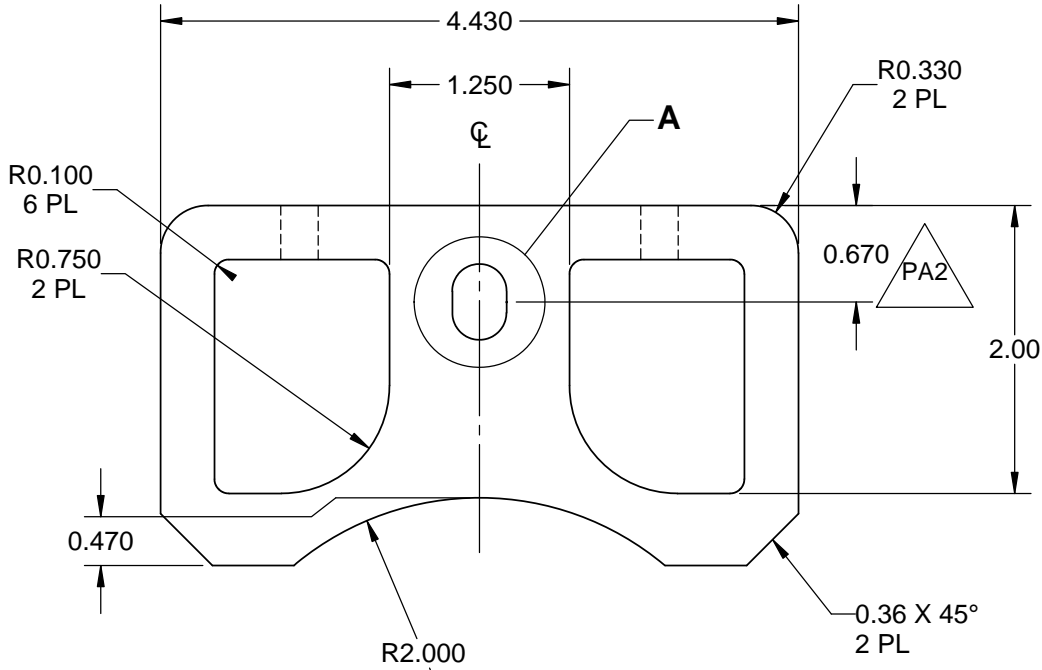
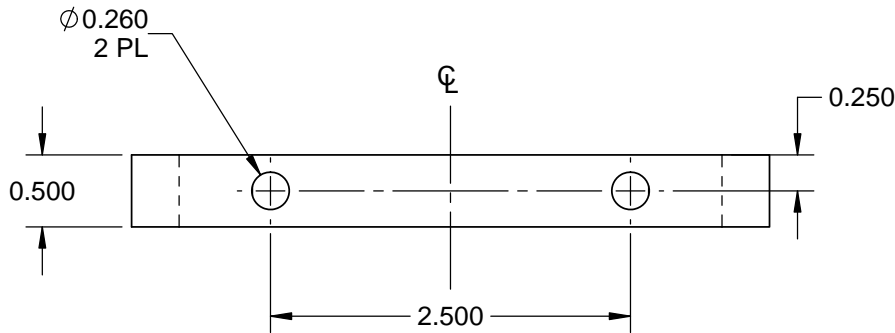
- NOTES:**
- 1) MATERIAL: MAKE FROM EXTRUSION D6209
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
 - 7) WEIGHT: 0.4 lbs

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APPROVED		TITLE HOIST STEP	SCALE NTS
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DETAIL A
SCALE 2:1

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NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs
- 8) INSIDE SURFACES TO BE FREE OF PAINT

D4630-3 BRACKET

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4630	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		HOIST STEP	NTS
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